

WHAT IS CLAIMED IS:

1. A screen for the side of a work vehicle cab comprising a sheet of metal having a series of spaced openings therein that extend in rows in both horizontal and generally vertical directions, with horizontal and generally vertical strips between and defining the individual openings, first ribs formed in a selected number of horizontal strips extending across the horizontal strips, and second ribs formed in a selected number of generally vertical strips extending across the strips.
2. The screen of claim 1, wherein the ribs in the horizontal strips extend from a plane of the screen in a first direction from the plane, and the ribs formed in the generally vertical strips being formed in a second opposite direction from the plane.
3. The screen of claim 1, wherein the ribs extend in the range between 0.040 and 0.080 inches from the plane of the screen.
4. A method of forming a sidescreen for a cab of a work vehicle comprising forming a plurality of openings in a metal panel to leave individual strips defining the openings along two spaced first sides and two spaced second sides, forming first ribs in the strips extending from a plane of the sidescreen across the width of the strips on the first sides of

the openings, and forming second ribs in the strips that extend from the plane of the sidescreen across the width of the width of the strips on the second side of the openings.

5. The method of claim 4, wherein the ribs that are formed on the strips on the first sides of the openings protrude from a plane of the panel in a first direction perpendicular to the plane, and the ribs that are formed in the strips that are on second sides of the openings are formed in a second opposite direction perpendicular to the panel from the ribs that are formed in the strips that are on the first sides of the openings.

6. A screen for the side of a work vehicle cab comprising a sheet of material having a plurality of openings therein, each opening being defined by spaced strips of material forming a periphery to define the individual openings, and a rib formed in each strip forming the periphery extending across a width of the respective strip.

7. The screen of claim 6, wherein the ribs extend from a plane of the screen in a first direction from the plane on strips on first spaced sides of the opening, and the ribs formed in the strips on second spaced sides being formed in a second opposite direction from the plane.